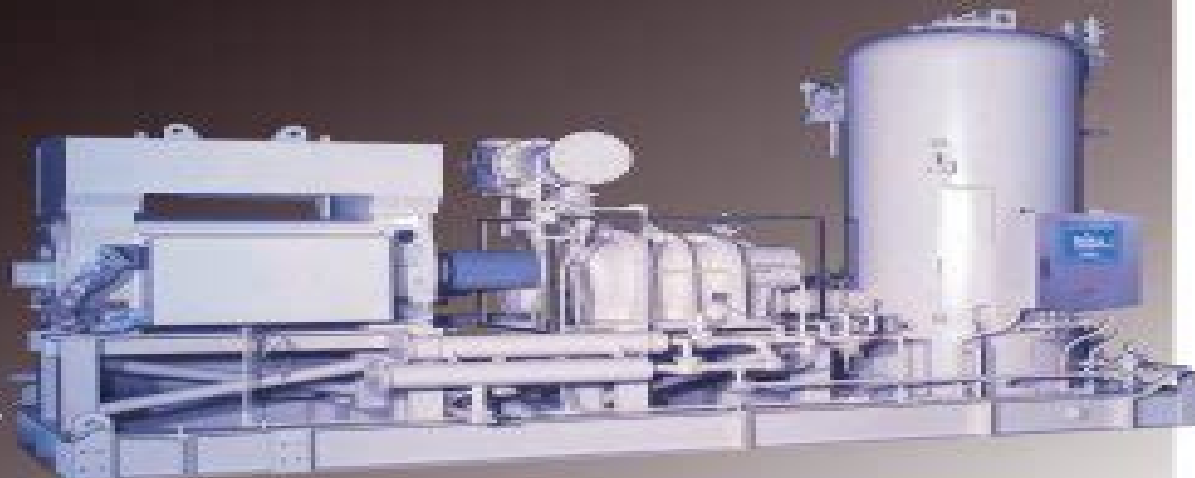


## GL Series Screw Compressor Package

1025GL  
1210GL  
1435GL  
1770GL  
2110GL

Designed for high stage operation, utilizing various refrigerants including R-717, R-22, R-607, R-134A.



### Compressor Features:

- Proprietary line-generated rotor profile and optimized rotor dimensions for improved volumetric efficiency and lower power consumption.
- 5:6 male to female lobe ratio for improved bearing load distribution, lower noise generation, and better lbp/ton performance.
- Patented flow-optimized suction inlet improves volumetric efficiency and reduces noise.
- Service-friendly design combines long-life sleeve bearings with easy access thrust bearings that can be replaced without removing the compressor.
- Double-acting hydraulic capacity control, infinitely adjustable from 10% to 100%.
- Unique Hermetic Differential Transformer (HDT) transmits slide valve position without wear or friction and requires no external seal.

### Package Features:

- Multi-stage oil separator design guarantees low oil loss.
- Partial-flow, full-time oil pump.

- Three-way thermostatic oil temperature control valve standard with oil cooler options.
- Patented low pressure drop suction strainer.
- High performance, all steel, multiple disc coupling with factory assembled center member for quick installation and removal.
- Unique keyless frictional coupling hub on the compressor end provides an easily adjustable and releasable mechanical shrink fit. This feature provides all the benefits of a shrink fit, but without the problems.
- Uses industry standard size motors with oversized junction box for easier connection.
- Advanced Micro III microprocessor control panel is standard with options for refrigeration system control.
- New advanced GForce™ microprocessor control panel is a standard option.

### Product Drawings:

- Contact your nearest FES Systems sales representative or go to [www.fesystems.com](http://www.fesystems.com), click on "FES EXTRA" and register for "Special Access" to receive G Series general arrangement (GA) drawings.

# Grasso Fes Screw Compressor Service Manual

**J Dewey**



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