

STEERING PUMP Servicing (Barnes Pump)

7B-08-09

Disassembly

1. Remove pump, operation 7B-07-08
2. Remove reservoir filler plug and drain pump of oil
3. Remove reservoir retaining bolts and reservoir canister
4. Remove filter and spring
5. Remove cotter pin at end of drive shaft
6. Unscrew nut
7. Remove pump drive gear and key
8. Remove spacer
9. Remove snap ring
10. Remove pump gear body retaining bolts
11. Remove pump inlet cover
12. Remove pump inlet cover gasket
13. Remove pump gear body from main pump body
14. Remove two location dowels
15. Remove two pump gears from gear body
16. Remove two snap rings from the idler gear shaft
17. Slide gear off idler shaft
18. Keep gear retaining pin
19. Loosen lock nut
20. Unscrew valve adjusting screw
21. Remove two springs
22. Carefully remove valve poppet
23. Using a suitable mandril, press out needle roller bearings from gear body.

24. Remove key from pump input shaft
25. Press out input shaft and bearing from main pump body
26. Press bearing off input shaft
27. Using suitable bearing remover, remove two needle roller bearings in main pump body
28. Using suitable mandril, carefully press out oil seal
29. Remove main pump body to timing case gasket
30. Remove reservoir canister sealing 'O' ring
31. Remove clear plastic gasket between pump gear body and main pump body

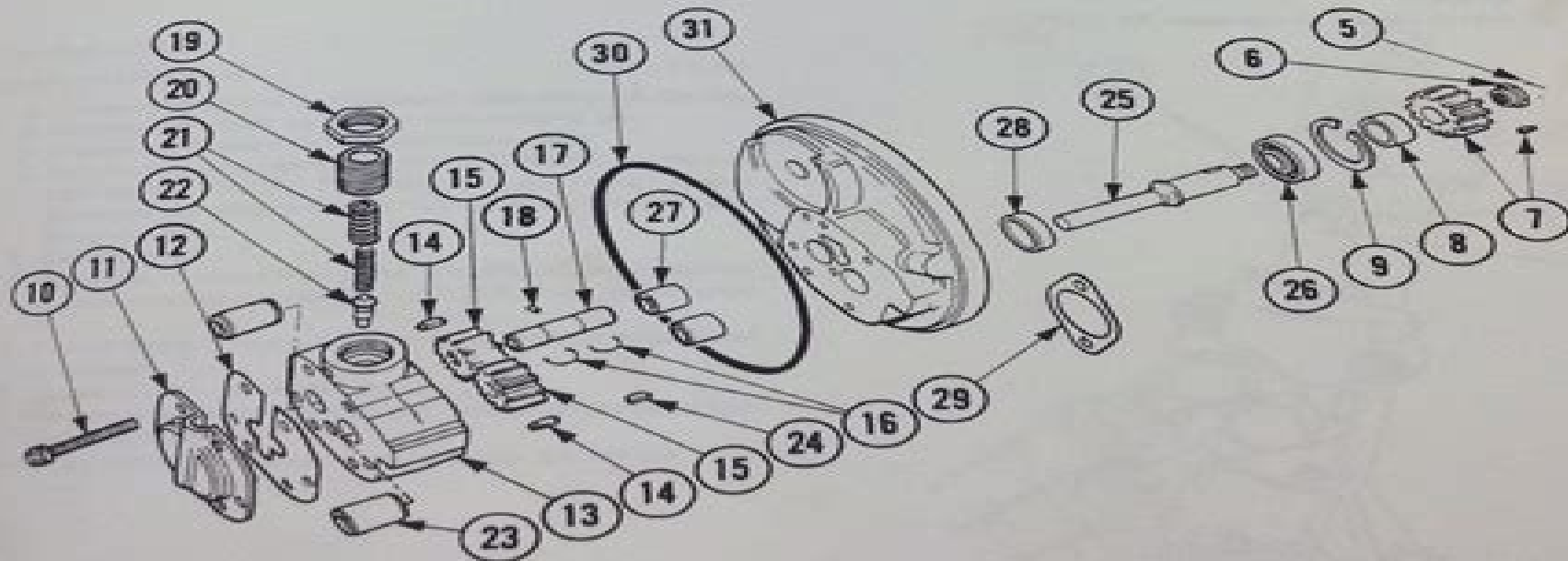
NOTE: A new gasket is used during reassembly according to gear end float measurements.

Use gasket 1059529M1-00075" (0.019 mm)
1058530M1-001" (0.025 mm)

Max	00155	(0.039 mm)	
	to	0	end float
	00085	(0.021 mm)	

32. Examination

Examine all parts for wear, scoring or damage and replace all defective components. Always install new 'O' rings, gaskets, oil seals, cotter pins, and keys



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