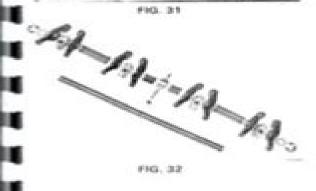


FIG. 311



#### VALVE SPRINGS AND VALVE STEM SEALS

Valve springs, seating washers, caps, and locks are interchangeable between intake and exhaust valves. However, valve starn seals may differ, Fig. 31. Red. silippos rubber seals, 1, are used only on intake valves. Black viton rubber seals, 2, are used on ewhaust or intake valves.

Standard size valve stem seals should be used with standard size and 0.08 mm (0.000 in ) oversize value. stems. Valve stem seals of 0.38 mm (0.015 in.) and 0.76 mm iff.030 in.) oversizes should be used with 0.38 mm (0.015 in) and 0.76 mm (0.030 in.) oversize valve stems. However, standard size valve stem seals. can be used with oversize valve stems, if necessary.

trongr and outer valve springs must be installed with closely wound end (damper coils) toward sylinder head. Check valve springs in a spring tester and compare with following values:

Outer Valve Springs:

-								
	Load at 45.2 mm.							
	(1.78 M)		178	0.389	(140	0.2	Res.	į
	Load at 24.5 mm							
	(1.268 in.)	321 /	110	N CT	13.0	3.6	Box.	
b	viser Walver Springs:							
	Load at 20.7 mm							
	(3.54025 es.)	68.	38	CHE.	400	5.77	No.	
	Load at 29.0 mm							
	13. \$40 ox 5	349.4	- 7%	1000	5 6 3	1.607	Story.	

### ROCKER ARM SHAFT ASSEMBLY

#### DISASSEMBLING ROCKER ARM SHAFT ASSEMBLY

- 1. Remove snap ring and washer from each end of proclaim about.
- 2. Remove rocker arms, support brackets ito ease removal, spread bore in each bracket by driving a narrow chisel into stoti, and spacer springs, Fig. 32. Lay all parts in order so they will be installed in their priginal locations.
- 3. Remove locating sorew from oil fixed connection and remove connection from shaft.

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