Carefully align the chaincase with the mainshaft and slide the chaincase onto the mainshaft.

#### CAUTTON

The following procedures must be followed to make sure that the transmission is properly aligned with the engine. Improper alignment could cause chain and transmission failure.

- Install the primary chaincase-to-transmission mounting bolts finger-tight.
- Install the bolt, new lockwasher, ground cable and lockwasher onto the back of the transmission housing as shown in Figure 143. Tighten finger-tight.
- Tighten bolts installed in Steps 3 and 4 to 13-16 ft.-lb. (18-22 N·m). After tightening the bolts, make sure that the majorshaft turns freely.

#### NICHTE

Recheck that the alternator O-ring is still in position.

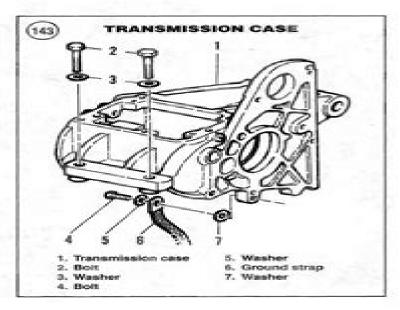
- Install the chaincase-to-engine mounting bolts and lockwashers. Tighten bolts finger-tight.
- Loosen the two engine-to-transmission 3/8-in. mounting bolts (Figure 143).
- Tighten the chaincase-to-engine mounting bolts to 16-18 ft.-lb. (22-24 N·m).
- Tighten the two engine-to-transmission 3/8-in, mounting bolts (loosened in Step 7) to 35-38 ft.-lb. (47-52 N\*m).
- 10. Check that the mainshaft turns freely. If the mainshaft binds or turns roughly, loosen the bolts tightened in Steps 8 and 9 and retighten them.
- Bend the lockwasher tab over the bolt heads to lock them in place.
- 12. Install the starter as described in Chapter Nine.
- Install the starter jackshaft as described in this chapter.
- 14. Install the clutch, engine compensating specket, chain adjuster, primary chain and primary chaincase cover as described in this chapter.

#### Installation (1993-1998 FXR, FLH and FLT Series Models)

- Thoroughly clean the outer surface of the five bolt holes of the inner cover. Apply a light coat of RTV scalant to the inner surfaces.
- Install the new O-ring (Figure 144) onto the engine erankense shoulder.







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