

1. Holding Check Valve

The holding check valve is built in between the port P and the passage P or the by-path passage of the valve section as occasion demands, and mainly consists of the plunger and spring. The holding check valve prevents counterflow from the port A or B to the passage P. And it is indispensable for the parallel circuit. (Refer to Fig. 11)

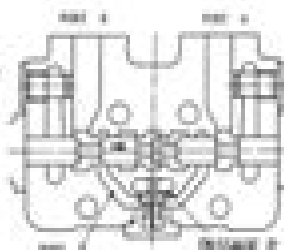


Fig. 11

If the parallel circuit has not the holding check valve, in the event the spool stroke is in the half position, the pressure oil in the port B is led to the port P and tank port. When the pressure in the port B is higher than the pressure in the port P, the pressure oil counterflows from the port B through the port P to the tank port. (Refer to Fig. 12)

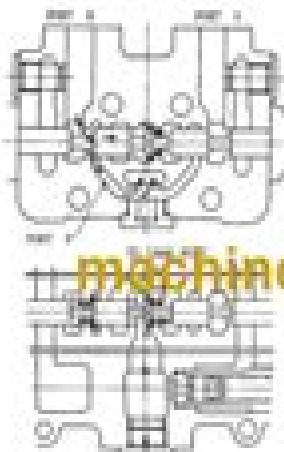


Fig. 12

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2. Anti-void valve

For swing

The anti-void valve is built in the valve section as occasion demands, and mainly consists of the plunger, spring and body. The plunger is usually pressed against the seat by the force of the spring as shown. And the oil pressure in the chamber C is the same as that of the port B.

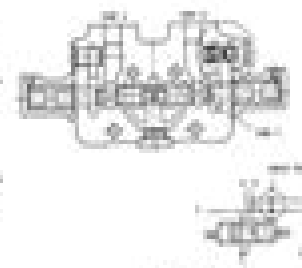


Fig. 13

When the spool, in operation, is shifted to the right position, the oil pressure in the port B becomes lower than the oil pressure in the port T by the inertia of the actuator. And the plunger is opened by the difference force $\Delta F = (P_T - P_B) \times A - \text{spring force} > 0$. Oil enters into the port B from the port T. That is, this valve works to prevent cavitation being generated in the port B.

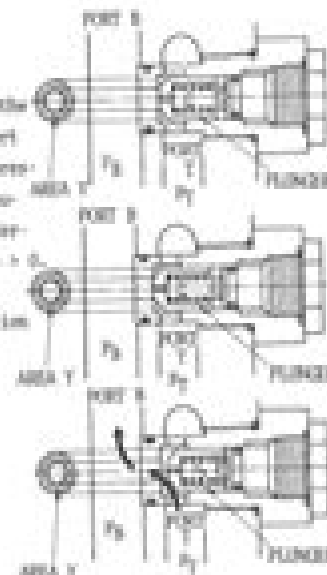


Fig. 14

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1. Understanding the eBook Kh100 Service Manual
 - The Rise of Digital Reading Kh100 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kh100 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kh100 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kh100 Service Manual
 - Personalized Recommendations
 - Kh100 Service Manual User Reviews and Ratings
 - Kh100 Service Manual and Bestseller Lists
5. Accessing Kh100 Service Manual Free and Paid eBooks
 - Kh100 Service Manual Public Domain eBooks
 - Kh100 Service Manual eBook Subscription Services
 - Kh100 Service Manual Budget-Friendly Options
6. Navigating Kh100 Service Manual eBook Formats

- ePub, PDF, MOBI, and More
 - Kh100 Service Manual Compatibility with Devices
 - Kh100 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kh100 Service Manual
 - Highlighting and Note-Taking Kh100 Service Manual
 - Interactive Elements Kh100 Service Manual
 8. Staying Engaged with Kh100 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kh100 Service Manual
 9. Balancing eBooks and Physical Books Kh100 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kh100 Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Kh100 Service Manual
 - Setting Reading Goals Kh100 Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Kh100 Service Manual
 - Fact-Checking eBook Content of Kh100 Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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