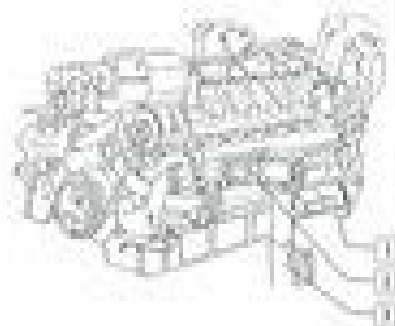
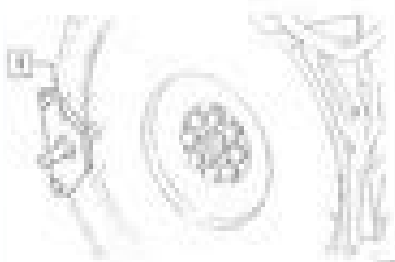


ENGINE DISASSEMBLY



Secure engine to stand **W100220** (2) using brackets **W104011** (3).
Drain oil from engine oil pump, and cooling fan from engine block.
From front side of engine detach (4).



Lock differential support using tool **W104021** (1) positioned as indicated.



Remove:

- (1) oil separator (1)
- (2) oil cap (2)

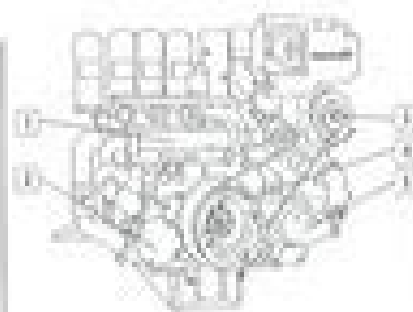


Remove the plates of turbocharging, water and fuel.



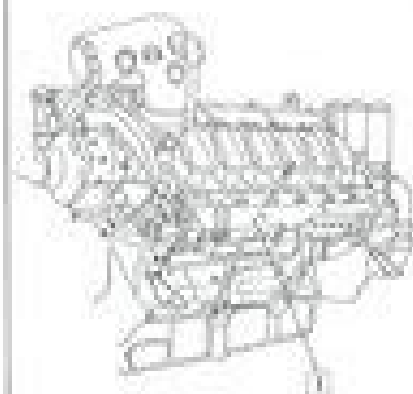
Remove:

- (1) separator tank (2) replace with fillerhead and water filler (2)



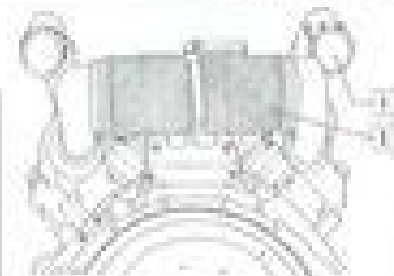
Take off:

- (1) oil water heat exchanger (1)
- (2) oil water pump (2)
- (3) alternator (3) with alternator and belt.
- (4) pulley (4) with degree.
- (5) heat water pump (5) with relevant plate.



Remove:

- (1) the exhaust fan (1) (2)



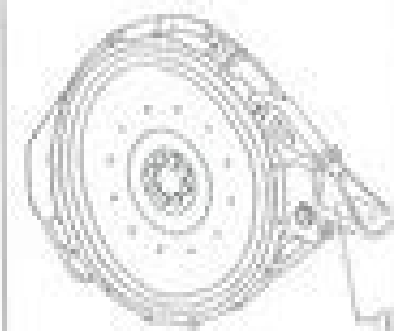
Take off:

- (1) oil water exchanger (1)
- (2) oil filler (2)



Remove:

- (1) fuel filler (1)
- (2) turbocharger (2)
- (3) oil-water heat exchanger (3)



Take off:

- (1) engine mounting (1)

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Robert R. Redfield



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