

II. SERVICE INFORMATION

HONDA
BF50-BF5A

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1. GENERAL SAFETY

Pay attention to these symbols and their meanings:

WARNING: Indicates a strong possibility of severe personal injury or loss of life if instructions are not followed.

CAUTION: Indicates a possibility of personal injury or equipment damage if instructions are not followed.

WARNING:

- If the motor must be running to do some work, make sure the area is well ventilated. Never run the engine in a closed area. The exhaust contains poisonous carbon monoxide gas.
- Gasoline is extremely flammable and is explosive under certain conditions. Do not smoke or allow flames or sparks in your working area.

CAUTION:

- Keep away from rotating or hot parts and spark plug wires when the engine is run with the cover off.
- Make sure the water level is above the anti-cavitation plate when testing the unit in a tank, otherwise the pump will be damaged and the engine will overheat.

2. SERVICE RULES

1. Use genuine Honda or Honda-recommended parts and lubricants or their equivalents. Parts that do not meet Honda's design specifications may damage the unit.
2. Use the special tools designed for the product.
3. Install new gaskets, O-rings, etc. when reassembling.
4. When torquing bolts or nuts, begin with larger-diameter or inner bolts first and tighten to the specified torque diagonally, unless a particular sequence is specified.
5. Clean parts in cleaning solvent upon disassembly. Lubricate any sliding surfaces before reassembly.
6. After reassembly, check all parts for proper installation and operation.
7. Follow the instructions represented by these symbols when they are used:



: Apply oil.



: Apply grease.



: Use special tool.

3. SERIAL NUMBER LOCATION



FRAME SERIAL NUMBER

The serial number is stamped on the identification plate attached to the serial case. Refer to the serial number when ordering parts or making technical inquiries.

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M Carnoy



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