

Lotus Elise Series 1 1996-2001 Workshop Manual

FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12M3521A

1. Screw - upper front cover
2. Upper front cover - timing belt
3. Camshaft gear bolt
4. Weather
5. Tensioner spring
6. Pitot bolt
7. Allen screws - tensioner pulley
8. Tensioner pulley and bearing
9. Flanged nut screw - tensioner pulley
10. Camshaft timing bolt
11. Front seal camshaft
12. Timing belt rear cover
13. Timing belt rear cover
14. Exhaust camshaft front timing gear
15. Crankshaft timing gear
16. Seal - lower front cover
17. Lower front cover
18. Seal - lower front cover
19. Crankshaft pulley
20. Crankshaft pulley bolt and weather
21. Seal - upper front cover

*These items are supplied as standard construction but are supplied as optional items. They must be removed at the completion of belt tensioning.

ENGINE



Remove camshaft pulley bolt and weather (10) and crankshaft pulley (11) using a 10mm hex key. Retain these parts for re-use.



10. Remove and discard timing belt tensioner bolt
11. Using a 10mm hex key, remove the timing belt tensioner bolt at the same time removing the timing belt tensioner
12. Ease timing belt from gears using the fingers
13. Discard timing belt

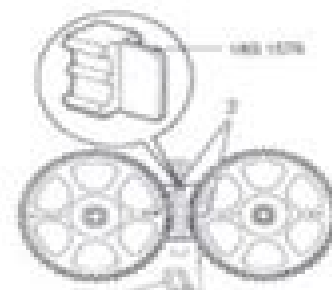


Caution: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

Download are have been contamination, they must be washed in a solvent before fitting. Because of the porous construction of cast material, oil impregnated in the gears will seep and contaminate the belt.

1. Clean timing gears, coolant pump drive gear and tensioner pulley



14M1576

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing bolt 14M1576



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3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 14M1576

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Léo Pomar



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Table of Contents Lotus Elise 1997 Factory Service Repair Manual

1. Understanding the eBook Lotus Elise 1997 Factory Service Repair Manual
 - The Rise of Digital Reading Lotus Elise 1997 Factory Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Lotus Elise 1997 Factory Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Lotus Elise 1997 Factory Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Lotus Elise 1997 Factory Service Repair Manual
 - Personalized Recommendations
 - Lotus Elise 1997 Factory Service Repair Manual User Reviews and Ratings
 - Lotus Elise 1997 Factory Service Repair Manual and Bestseller Lists
5. Accessing Lotus Elise 1997 Factory Service Repair Manual Free and Paid eBooks
 - Lotus Elise 1997 Factory Service Repair Manual Public Domain eBooks
 - Lotus Elise 1997 Factory Service Repair Manual eBook Subscription Services
 - Lotus Elise 1997 Factory Service Repair Manual Budget-Friendly Options

6. Navigating Lotus Elise 1997 Factory Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Lotus Elise 1997 Factory Service Repair Manual Compatibility with Devices
 - Lotus Elise 1997 Factory Service Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Lotus Elise 1997 Factory Service Repair Manual
 - Highlighting and Note-Taking Lotus Elise 1997 Factory Service Repair Manual
 - Interactive Elements Lotus Elise 1997 Factory Service Repair Manual
8. Staying Engaged with Lotus Elise 1997 Factory Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Lotus Elise 1997 Factory Service Repair Manual
9. Balancing eBooks and Physical Books Lotus Elise 1997 Factory Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Lotus Elise 1997 Factory Service Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Lotus Elise 1997 Factory Service Repair Manual
 - Setting Reading Goals Lotus Elise 1997 Factory Service Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Lotus Elise 1997 Factory Service Repair Manual
 - Fact-Checking eBook Content of Lotus Elise 1997 Factory Service Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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