

ENGINE COOLANT TEMPERATURE SWITCH

REMOVAL

- Remove the fuel tank cover. (C77-6)
- Drain a small amount of engine coolant. (C76-4)
- Disconnect the engine coolant temperature switch lead wire coupler.
- Place a rag under the switch and remove the engine coolant temperature switch. (1)



INSPECTION

- Check the engine coolant temperature switch by testing it at the bench as shown in the figure. Connect the temperature switch (1) to a circuit tester and place it in the oil contained in a pan, which is placed on a stove.
- Heat the oil to raise its temperature slowly and read the column thermometer (2) when the switch closes or opens.

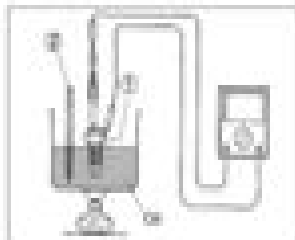
09000-25008: Multi-circuit tester set

Tester bulb indication: Continuity test (+/-)

Engine coolant temp. switch operating temperature
Standard (OFF→ON): Approx. 110°C (230°F)
(ON→OFF): Approx. 108°C (226°F)

CAUTION

- * Take special care when handling the temperature switch. It may cause damage if it gets a sharp impact.
- * Do not contact the engine coolant temperature switch (1) and the column thermometer (2) with a pan.



INSTALLATION

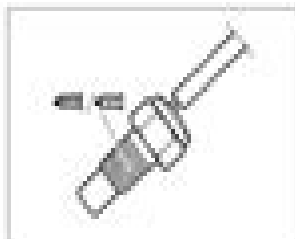
- Apply coolant to the threaded portion of the engine coolant temp. switch.
- 99104-31140: SUZUKI BOND "1200R" (USA)
- 99006-31110: SUZUKI BOND "1200" (Other)
- Tighten the engine coolant temperature switch to the specified torque.

Engine coolant temperature switch:
10 N·m (5.0 kgf-m, 7.0 lb-ft)

CAUTION

- * Take special care when handling the temperature switch. It may cause damage if it gets a sharp impact.

- Install the fuel tank cover. (C77-6)
- Pour engine coolant. (C72-10)



THERMOSTAT

REMOVAL

- Remove the fuel tank cover. (C77-6)
- Drain a small amount of engine coolant. (C76-4)
- Place a rag under the thermostat case.
- Remove the thermostat case.
- Remove the thermostat.



INSPECTION

Inspect the thermostat pellet for signs of cracking.

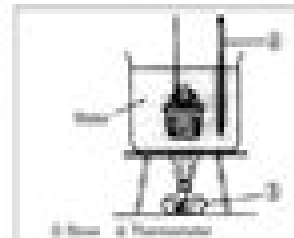
Test the thermostat at the bench for control action, in the following manner.

- Pass a string between flange, as shown in the photograph.
- Immerse the thermostat in the water contained in a beaker, as shown in the illustration. Note that the immersed thermostat is in suspension. Heat the water by placing the beaker on a stove and observe the rising temperature on a thermometer.



- Read the thermometer just when opening the thermostat. The reading, which is the temperature level at which the thermostat valve begins to open, should satisfy the standard value.

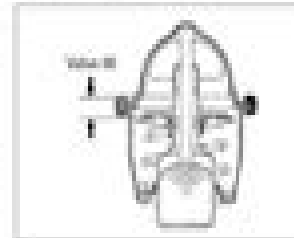
Thermostat valve opening temperature
Standard: 75.5-76.5°C (164-170°F)



- Keep on heating the water to raise its temperature.
- Just when the water temperature reaches specified value, the thermostat valve should have lifted by at least 3.0 mm (0.12 in).

Thermostat valve lift
Standard: Over 3.0 mm at 90°C (Over 0.12 in at 194°F)

- A thermostat failing to satisfy either of the two requirements (start-to-open temperature and valve lift) must be replaced.



INSTALLATION

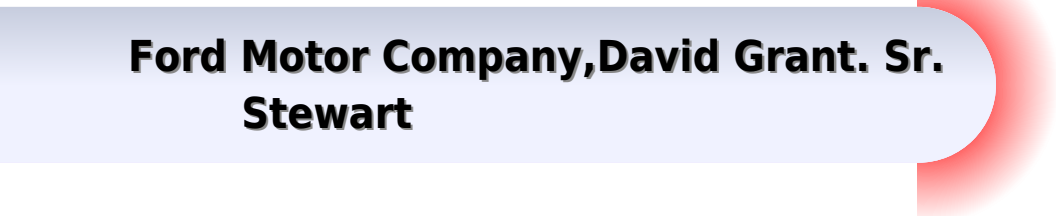
- Install the thermostat in the reverse order of removal.
- Apply engine coolant to the rubber seal on the thermostat.
- After installing the thermostat, be sure to add engine coolant. (C72-10)
- Install the fuel tank cover. (C77-6)
- Tighten the thermostat case bolts to the specified torque.

Thermostat case bolt: 10 N·m (5.0 kgf-m, 7.0 lb-ft)



Lta500f Service Manual

**Ford Motor Company, David Grant. Sr.
Stewart**



Lta500f Service Manual:

Suzuki LT-A500F Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha,2001 **Union Agriculturist and Western**
Prairie Farmer ,1999-10 *California Farmer* ,2003 Australian Viticulture ,1996 **Farm Journal and Country**
Gentleman ,2001 Service Repair Manual David Brown Tractors Ltd,1979 *Ford Mondeo Oct 2000 to Jul 2003 (X to 03*
Reg) Petrol & Diesel A. K. Legg,Peter T. Gill,2003 Hatchback Saloon Estate including special limited editions Does NOT
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2544cc V6 Does NOT cover 3 0 litre V6 petrol engine Turbo Diesel 2 0 litre 1998cc Toyota Landcruiser Repair Manual
,2012-01-01 Series 78 79 100 105 6 8 cylinder engines with 4 5L 4 7L petrol and 4 2L diesel **Model T Ford Factory**
Service Manual Ford Motor Company,David Grant. Sr. Stewart,2012-11-20 Complete illustrated instructions for all
operations on the Model T Ford Service Manual Diamond T Motor Car Company. Service Dept,1948 *Model T Ford*
Factory Service Manual David Grant Stewart (Sr.),2014 John Deere 2240 Tractor Technical Service Repair Manual
,1980-11-15 *1909 - 1927 Ford Model T & Model TT Service Manual - Detailed Instructions for Servicing Ford Cars* Ford
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Automotive Repair Manual Jeff Killingsworth, John Harold Haynes, 2005-01-01

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