



Reliability Enhancements Vehicle (REV)

MAJOR CHASSIS MODS SINCE 2005

Key: **REV A**
REV B
ASK
FK 7 Mod
REV C (Contractor Proposed)

REAR DIFFERENTIAL COOLER

IMPROVED REAR BUMPER & SUPPORT BRACKETS

REAR BRAKE LINE MOD

COOL PACK

NEW HALF SHAFTS

PARKING BRAKE
 Dedicated park brake system, for improved grade parking performance

CROSS MEMBERS
 REVISED CROSS MEMBER SUPPORTS (Material Change)

BODY HARNESS

SHOCK ABSORBERS

CONTROL ARMS
 Enhanced bushings & Ball joints

MODIFIED RIGHT RAIL
 For Idler Arm Mount
 REVISED IDLER ARM
 BALL JOINT

* 3-PIECE FRAME RAILS IMPROVEMENT
 * PITMAN ARM
 * IDLER ARM
 * CENTER LINK
 * CROSS BRACE ASSEMBLY

AIR LIFT BRACKETS

ENHANCED STEERING GEOMETRY
 "Static Steer Package"

POWER STEERING PUMP
 Improved steering performance

SHEPPARD STEERING GEAR
 Reduced steering effort

GEARED FAN DRIVE (GFD)

RADIATOR, SHROUD & OIL COOLER
 Improved cooling & engine performance, reduced noise emission

* WHEELS - 24 bolt
 * TIRES - Goodyear MTR

* M1114 SPRINGS

16,000K Springs

* SERVICE BRAKE
 Improved GVW
 Quick Pad Removal

WHEEL ASSY
 NEW GEARED HUB SPINDLE
 Larger Bolt Circle

* REAR DIFFERENTIAL
 Improved cooling

GEARED HUB ASSEMBLY
 Improved reliability

REVISED DIFFERENTIAL OUTPUT FLANGE

UPPER CONTROL ARMS
 SPRING SEATS
 (Front and Rear)

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M1165a1 Parts Manual

Engine Service Association



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