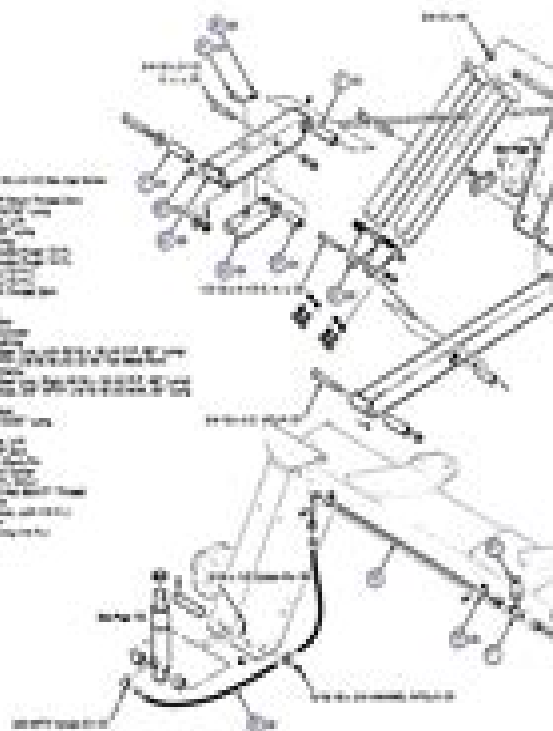


LINKAGE AND FLOTATION ASSEMBLY



BOM

2014-2 PT CENTER PIVOT WINDROWER (1982 - 1983)

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LINKAGE AND FLOTATION ASSEMBLY

Page 14

Item	Part Number	Qty	Description
1	8203217	4	Spacer 24-10 x 5-10 Hex Cap Screw
2	1881021	4	Shim
3	77024	2	1/4-20 x 40 Deg. Short Thread Jack
4	8180074	8	Bushing, 3-10/16" Long
5	8180080	2	Arm - Lower, L/R
6	8180088	2	Spacer, 3-1/8" Long
7	1882008	4	Anchor, Spring
8	8208028	8	Spring (Includes Plug) 1/2"
		8	Spring (Includes Plug) 1/4"
9	280040	18	Plug, Spring (1/2")
		18	Plug, Spring (1/4")
10	77022	4	1/4-20 Short Thread Jack
11	8203417	2	Pin
12	770791	2	Line Clamp
13	8403325	2	Spacer Washer
14	7042858	2	Hydraulic Cylinder
15	8203425	4	Cylinder Bushing
16	7073745	1	Hydraulic Steel Line (245 x 10-AC P.F., 60" Long)
17	840436	1	Res, 1/4 NPTF x 5/16-18 AC (2) w/Hex (Main Run)
18	40712	2	20-0 Line Clamp
19	7073757	1	Hydraulic Steel Line (245 x 10-AC P.F., 60" Long)
20	7042858	2	Hydraulic Hose, 3/8 NPTF x 5/16-18 AC 6MM, 50" Long
21	8203430	1	Orifice
22	8180075	2	Spring Bracket
23	8180086	2	Bushing, 2-1/2" Long
24	1881020	2	Shim
25	8203417	2	Arm, Upper, L/R
26	77027	1	1/4-20 x 30 Deg. Jack
27	80891	2	20 x 3-1/4 Ounce Pin
28	82021	2	1/2 Inlet Hex Pin Collar
29	1881020	2	Spacer (1/2" Only)
30	700780123	4	24-10 x 10 Hex Bolt Thread
31	1881022	4	Retainer Cap
32	8080227	1	Spring Bracket, Left (1/4")
33	1881024	1	Frame, Main
34	700780085	1	Anchor, Spring (1/4")
	703248	4	24-10 x 1 Hex Cap Screw Grade 5
	71043	1	24-10 x 1 Hex Socket Head Cap Screw (1/2" Only)
	703223	2	1/2-13 x 4-1/2 Hex Cap Screw Grade 5
	703860	2	24-10 x 5 Hex Cap Screw Grade 5
	704791	4	24-10 Hex Carbon Lock Nut
	701853	4	5/16-18 x 3/4 Hex Washer Head Thread Cutting Tapping Screw
	873877	10	24-10 x 1-1/4 Hex Cap Screw Grade 5
	7701526	2	24-10 x 5 Hex Cap Screw Grade 5
	7703873	8	24-10 x 1-1/2 Hex Cap Screw Grade 5
	7702123	2	24-10 x 3-1/2 Hex Cap Screw Grade 5
	7803326	2	5/16-18 x 3/4 Hex Washer Head Machine Screw Grade 5
	7701601	2	1/4-14 x 3/4 Hex Washer Head Left-Drilling Flanking Tapping Screw
	704086	4	24-10 Socket Hex Nut

Heston 540 Repair Manual

John S. Mead



Heston 540 Repair Manual:

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Table of Contents Heston 540 Repair Manual

1. Understanding the eBook Heston 540 Repair Manual
 - The Rise of Digital Reading Heston 540 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Heston 540 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Heston 540 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Heston 540 Repair Manual
 - Personalized Recommendations
 - Heston 540 Repair Manual User Reviews and Ratings
 - Heston 540 Repair Manual and Bestseller Lists
5. Accessing Heston 540 Repair Manual Free and Paid eBooks

- Heston 540 Repair Manual Public Domain eBooks
- Heston 540 Repair Manual eBook Subscription Services
- Heston 540 Repair Manual Budget-Friendly Options
- 6. Navigating Heston 540 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Heston 540 Repair Manual Compatibility with Devices
 - Heston 540 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Heston 540 Repair Manual
 - Highlighting and Note-Taking Heston 540 Repair Manual
 - Interactive Elements Heston 540 Repair Manual
- 8. Staying Engaged with Heston 540 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Heston 540 Repair Manual
- 9. Balancing eBooks and Physical Books Heston 540 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Heston 540 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Heston 540 Repair Manual
 - Setting Reading Goals Heston 540 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Heston 540 Repair Manual
 - Fact-Checking eBook Content of Heston 540 Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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