

8001-10

**NOTE:** It is important to keep the parts of the pump clean. Small particles of dirt or air can prevent the pump from working correctly. Put parts on clean wax paper and use only air-free paper towels to wipe parts.

1. Remove the pressure compensator from the backplate. Remove and discard the gasket and the O-ring for the pressure compensator. For service of the pressure compensator See Pressure Compensator in this section.



Image 8001-10-1

2. Remove the rag screws from the backplate assembly. Use a screwdriver in the slots to separate the backplate assembly from the housing. Make a record of the location of internal components.

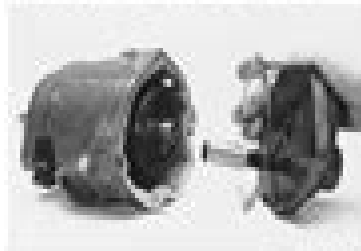


Image 8001-10-2

3. Slide the rotating group from the shaft.



Image 8001-10-3

4. Remove the snap ring that fastens the pivot bearings in the housing. Remove the bearing caps and the O-rings.



Image 8001-10-4

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5. Remove the pivot bearings and the bearing races. Be careful not to damage the bearings or pivot surfaces.



Image 8001-10-5

6. Remove the snap ring that fastens the seal in the housing.



Image 8001-10-6

7. Push the shaft out of the housing from the inside.

8. Remove the seal and the washer from the shaft.



Image 8001-10-7

9. Remove the outer snap ring that fastens the thrust washers and thrust bearings to the shaft. Remove the thrust washers and the thrust bearing. Remove the inner snap ring.



Image 8001-10-8

Image 8001-10

Image 8001-10

# Hesston 565a Service Manual

**Terry C. Jones**



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