

Measure

Figure 70

1. Feather gage between backing plate and snap ring.
2. Clearance should be between 0.018 to 0.28 mm (0.003 to 0.004 in.)

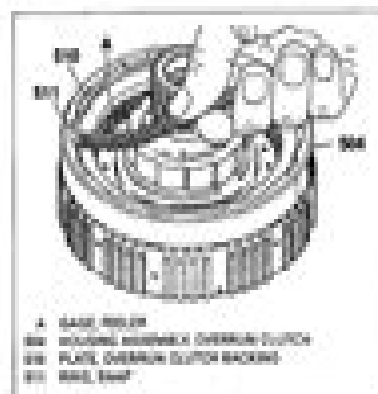


Figure 70. Measuring Overrun Clutch Plate Thrust

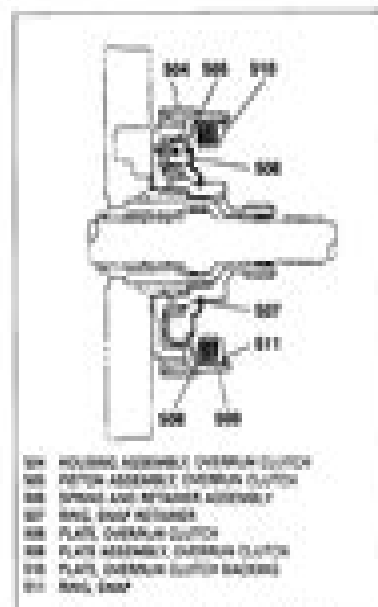


Figure 71. Overrun Clutch Assembly

OVERDRIVE CARRIER ASSEMBLY

Figure 74

Measure

1. Mount J 9001 on the nut and index it to the pinion (518). Set indicator to "0".
2. Manually rotate pinion.
3. End play is 0.025 to 0.413 mm (0.001 to 0.016 in.)

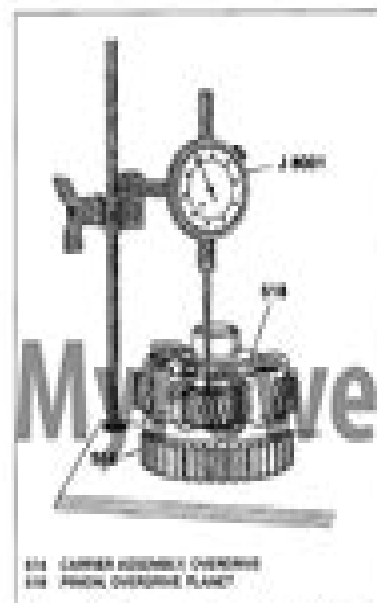


Figure 74. Measuring Overdrive Carrier Pinion Thrust

Disassemble

(Figures 75 and 76)

1. Snap ring (521) and retainer pinion pin (520).
- NOTE: Mark top of pinion gears and location on carrier of pins to be reinstalled in original locations.
2. Four pinion pins (515) from carrier (514).
3. Pinions (516), thrust washers (515 and 516) and roller needle bearings (517).

Clean

- All components.

Inspect

1. Pinion pinion thrust surfaces for:
 - Burns.
2. Roller clutch assembly (512).
3. Pinion assembly (516).
4. Thrust bearing assembly (515).
5. Carrier (514) for:
 - Cracks.
 - Damage.
 - Wear.

Assemble**Important**

- Thrust bearing (515) must be installed before pinions.

1. Needle bearing (517) and pinions (516).
2. Washers (515 and 516) on pinion (516).
3. Thrust bearing (515).
4. Pinion gear assembled into carrier (514).
5. Pinion pins (515) through pinion gear (516) and carrier (514).
6. Retainer (520) and snap ring (521).

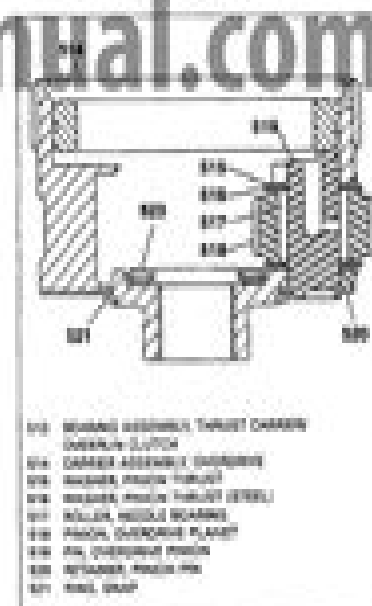


Figure 75. Overdrive Carrier Assembly

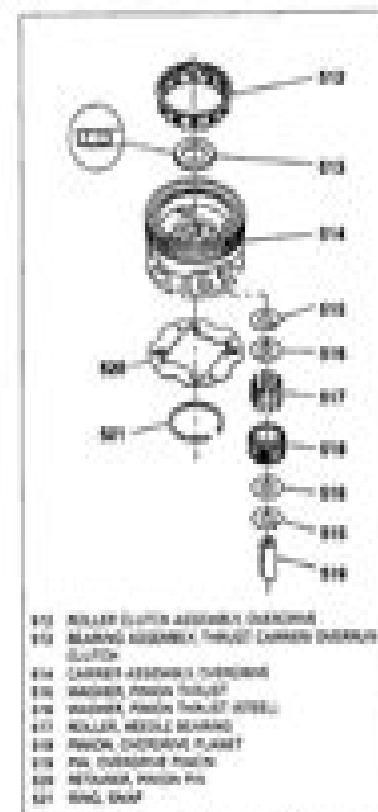


Figure 76. Overdrive Center Assembly

Gmc W4500 Service Manual Repair

GM Corporation



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